

# Work Order ID 125441

October-16-14 7:31:46 AM

**\*125441\***

Page 1

Item ID: D139-799-013

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Cargo Door Fwd Opening Fits LH or RH

Stop **\*NS2\***

Start Date: 9/24/14 Start Qty: 4.00 **\*4\***

Cust Item ID:

Required Date: 10/06/14 Req'd Qty: 4.00 **\*4\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr	
IIN-D139-799	I	<i>7.10</i>

100 Document Control 0.00

**\*100\***

DC Memo 0.00  
Doc.Control -USB or Paperwork Photocopy bluefile &type labels per PPP D139-799-013  
CHG006

DAS  
06  
9-89

OCT 30 2014

*4x*

110 Pick Kit 0.00

**\*110\***

Packaging Memo 0.00

Packaging

*4x*

DAS  
28  
9-89

OCT 20 2014

*[Signature]*

120 QC4- 100% Inspect kits for completeness 0.00

**\*120\***

QC Memo 0.00

Quality Control

DAS  
06  
9-89

OCT 30 2014

*4x*

# Work Order ID 125441

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Page 2

Item ID: D139-799-013 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Cargo Door Fwd Opening Fits LH or RH  
 Start Date: 9/24/14 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 10/06/14 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-013								
	Location: <u>QA</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
88  
100

4  
OCT 30 2014

14/11/3 J

u 14.10.31

# Picklist Print

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Work Order ID: 125441

**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM  
 AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD  
 IPP REV:C AS PER DS19567 revA 11.10.17 DD VERF:EC IPP  
 REV:D 12.01.19 per iin rev.f ecn 12-507 DD verf:EC IPP REV:E  
 12.06.14 per ecn 12-606 DD verf:EC IPP REV:F 13.02.19  
 PER ECN13-507 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4632-1 *D4632-1* Striker Plate		Manufactured	No			110	Each	22.0000	1	4		DAS 28 9-89	OCT 21 2014
				<u>Location</u>				<u>Loc Qty</u>					
				FG				2					
				97450				2					
				ST112				20					
				123467				20		4x			
D4632-2 *D4632-2* Striker Plate		Manufactured	No			110	Each	36.0000	1	4		DAS 28 9-89	
				<u>Location</u>				<u>Loc Qty</u>					
				FG				2					
				97451				2					
				ST112				34					
				123302				34		4x			

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Work Order ID: 125441

**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

MS21042L08

Purchased

No

110

Each

2,814.000

8

32

**\*MS21042L08\***

Nut

**\*\***

DAS  
28  
9-89

OCT 21 2014

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

ST306

2814

123900

1

125445

268

m127304

99

m127410

175

m128401

1496

m128429

69

m129541

106

m130325

600

32x

MS24694-S47

Purchased

No

110

Each

120.0000

8

32

**\*MS24694-S47\***

SCREW

**\*\***

DAS  
28  
9-89

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

ST293

120

m128510

120

32x

MS27039-08-07

Purchased

No

110

Each

142.0000

8

32

**\*MS27039-08-07\***

SCREW

**\*\***

DAS  
28  
9-89

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

ST287

142

122563

12

m128300

9

m130224

121

32x

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**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0332J

Purchased

No

110

Each

3,163.000

12

48

DAS  
28  
9-89

OCT 21 2014

**\*NAS1149D0332.J\***

Washer

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

CA

39

m129682

39

ST276

3124

m127389

8

m128606

18

m128612

965

m129624

133

m130325

2000

48x

NAS1149DN832J

Purchased

No

110

Each

1,585.000

8

32

DAS  
28  
9-89

**\*NAS1149DN832.J\***

Washer

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

ST277

1585

M128948

147

124555

145

M126319

11

M127255

12

M128429

883

M129499

135

M129541

252

32x

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Work Order ID: 125441

**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

D2585

Manufactured No

110

Each

65.0000

1 4

**\*D2585\***

Latch Clamp

**\*\***

DAS  
28  
9-89

OCT 21 2014

*[Signature]*

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST008

65

108520

1

112571

1

114114

1

114400

2

121867

30

123519

30

*44*

D2586

Manufactured No

110

Each

83.0000

1 4

**\*D2586\***

Door Latch

**\*\***

DAS  
28  
9-89

*[Signature]*

DAS  
03  
9-89

Location

Loc Qty

Loc Code

FG

13

100607

2

114985

1

119746

4

83893

5

95760

1

ST479

30

124208

30

ST483

40

108573

24

113641

5

114985

2

121779

9

*4X*

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Work Order ID: 125441

**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

D2621

Manufactured No

110

Each

42.0000

1 4

**\*D2621\***

Latch Plate

\*\*

DAS  
28  
9-89

OCT 21 2014

Location

Loc Qty

Loc Code

FG

2

88616

2

ST008A

40

108138

3

115195

1

119046

15

123542

21

4X

D3552-23

Manufactured No

110

Each

20.0000

1 4

**\*D3552-23\***

Door Prop

\*\*

DAS  
28  
9-89

Location

Loc Qty

Loc Code

FG

5

107728

1

123504

2

124456

2

ST261

1

113462

1

ST363

14

124456

1

124610

13

4X

DAS  
28  
9-89

D3622-1

Manufactured No

110

Each

64.0000

1 4

**\*D3622-1\***

Ball Stud

\*\*

DAS  
06  
1-89

Location

Loc Qty

Loc Code

ST052

64

123500

4

123724

20

124028

40

4X

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Work Order ID: 125441

**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

4/ D3622-3  
**\*D3622-3\***  
Ball Stud

Manufactured No

110

Each

31.0000

1

4

**\*\***

DAS  
28  
9-89

OCT 21 2014

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST052

31

108646

4

114882

25

88383

2

4x

D4072-1

Manufactured No

110

Each

19.0000

2

8

**\*\***

DAS  
28  
9-89

4/ **\*D4072-1\***  
Airframe Hinge

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST085

19

123236

2

123532

17

8x

D4072-3

Manufactured No

110

Each

32.0000

2

8

**\*\***

DAS  
28  
9-89

4/ **\*D4072-3\***  
Airframe Hinge Backing Plate

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST085

32

120641

2

123394

30

8x

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Work Order ID: 125441

**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

D4072-5

Manufactured No

110

Each

60.0000

4

16

DAS  
28  
9-89

OCT 21 2014

**\*D4072-5\***

Bushing

\*\*

Location

Loc Qty

Loc Code

FG

5

105338

1

98569

4

ST085

55

123410

13

124293

12

125223

30

13x  
3x

D4073-1

Manufactured No

110

Each

11.0000

2

8

DAS  
28  
9-89

**\*D4073-1\***

Door Hinge

\*\*

Location

Loc Qty

Loc Code

FG

8

123481

8

ST085

3

123481

3

3x

D4073-3

Manufactured No

110

Each

14.0000

2

8

\*\*

DAS  
28  
9-89

**\*D4073-3\***

Door Hinge Backing Plate

DAS  
05  
9-89

Location

Loc Qty

Loc Code

ST085

14

116896

14

8x

D4074-1

Manufactured No

110

Each

14.0000

1

4

\*\*

DAS  
28  
9-89

**\*D4074-1\***

Bracket

DAS  
05  
9-89

Location

Loc Qty

Loc Code

ST086

14

123453

14

4x

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Shop Packet Print

Page 7

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Work Order ID: 125441

**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

D4074-3

Manufactured No

110

Each

22.0000

1 4

**\*D4074-3\***

Channel

DAS  
03  
9-89

\*\*

DAS  
28  
9-89

OCT 20 2014

Location

Loc Qty

Loc Code

ST086

21

117047

1

123445

20

ST090

1

108283

1

4x

D4074-5

Manufactured No

110

Each

26.0000

1 4

**\*D4074-5\***

Backing Plate

DAS  
03  
9-89

\*\*

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST086

26

119440

26

4x

D4074-7

Manufactured No

110

Each

14.0000

1 4

**\*D4074-7\***

Striker Plate

DAS  
03  
9-89

\*\*

DAS  
28  
9-89

Location

Loc Qty

Loc Code

FG

2

89406

2

ST056

12

123535

12

4x

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Work Order ID: 125441

**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

D4519-1

Manufactured No

110

Each

44.0000

1

4

DAS  
28  
9-89

OCT 20 2014

**\*D4519-1\***

Relay Bracket

\*\*

## Location

## Loc Qty

## Loc Code

FG

16

102694

5

89041

3

99522

8

ST107

28

123885

22

123933

6

DAS  
08  
9-89

MS21042L3

Purchased

No

110

Each

1,665.000

32

128

DAS  
28  
9-89

**\*MS21042L3\***

Nut

\*\*

## Location

## Loc Qty

## Loc Code

ST307

1665

123900

913

M127410

11

M127831

41

M128401

42

M128754

658

DAS  
08  
9-89

MS21042L5

Purchased

No

110

Each

1,014.000

1

4

DAS  
28  
9-89

**\*MS21042L5\***

Nut

\*\*

## Location

## Loc Qty

## Loc Code

ST307

1014

125684

8

m127304

1

m127813

489

m128810

7

m129472

6

m130358

503

DAS  
08  
9-89

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Work Order ID: 125441

**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

MS27039-1-10

Purchased

No

110

Each

1,075.000

8

32

**\*MS27039-1-10\***

SCREW

**\*\***

DAS

28

9-89

OCT 20 2014

Location

Loc Qty

Loc Code

ST290

1074

m126474

1

m128401

37

m128635

286

m129541

250

m130358

500

ST305

1

m128179

1

MS27039-1-14

Purchased

No

110

Each

865.0000

2

8

**\*MS27039-1-14\***

Screw

**\*\***

DAS

28

9-89

Location

Loc Qty

Loc Code

GA

98

120449

98

ST506

202

124326

202

st507

565

124326

565

MS27039-1-16

Purchased

No

110

Each

155.0000

8

32

**\*MS27039-1-16\***

Screw

**\*\***

DAS

28

9-89

Location

Loc Qty

Loc Code

ST289

155

125654

1

m128429

1

m130224

153

DAS

06

9-89

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Work Order ID: 125441

**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

MS27039-1-17

Purchased

No

110

Each

349.0000

1

4

**\*MS27039-1-17\***

Screw (601.1954)

**\*\***

DAS  
28  
9-89

OCT 20 2014

## Location

## Loc Qty

## Loc Code

GA

46

120142

46

ST289

303

124326

3

m127305

150

m127831

150

NAS1149D0363J

Purchased

No

110

Each

1,985.000

18

72

**\*NAS1149D0363J\***

Washer

**\*\***

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

GA

7

124392

7

ST276

945

m123441

5

m130358

940

ST510a

1033

m128429

1033

DAS  
06  
9-89

724

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Work Order ID: 125441

**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0663J

Purchased

No

110

Each

937.0000

1 4

DAS  
28  
9-89

OCT 20 2014

**\*NAS1149D0663J\***

Washer

\*\*

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST276

937

123265

4

M126284

3

M126334

699

M127813

35

M127916

12

M128818

37

M129913

147

110

Each

239.0000

4 16

DAS  
28  
9-89

NAS1515H5L

Purchased

No

**\*NAS1515H5L\***

Washer

\*\*

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

FG

40

103691

40

ST273

199

M130005

2

M130466

197

110

Each

89.0000

1 4

DAS  
28  
9-89

IN4007

Purchased

No

**\*IN4007\***

DIODE

\*\*

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

FG

10

120363

5

m126849

5

ST285

79

m126551

1

m128443

78

4x

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\*125441\*

Parent Item: D139-799-013

\*D139-799-013\*

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

M12883/41-19

Purchased

No

110

Each

26.0000

1 4

\*M12883/41-19\*

RELAY BASE

\*\*

DAS  
28  
9-89

OCT 20 2014

## Location

## Loc Qty

## Loc Code

FG

16

122097

1

125289

15

ST260

1

m128122

1

ST261

9

m130230

9

110

Each

197.0000

4 16

M39029/92-534

Purchased

No

\*M39029/92-534\*

SOCKET CONTACT

\*\*

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

FG

70

120363

20

125289

50

ST260

127

M130051

127

110

Each

34.0000

1 4

M83536/9-024M

Purchased

No

\*M83536/9-024M\*

RELAY

\*\*

DAS  
28  
9-89

## Location

## Loc Qty

## Loc Code

FG

20

124916

20

ST547

14

M130258

14

DAS  
28  
9-89

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Work Order ID: 125441

**\*125441\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 9/24/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

D4761-1 Manufactured No

110 Each 21.0000 1 4

**\*D4761-1\***

Shim Block

DAS  
05  
9-89

\*\*

DAS  
28  
9-89

OCT 20 2014

Location

Loc Qty

Loc Code

ST120

21

119622

1

124431

20

4x

AN507-1032R12 MS24693-S274 Purchased No

110 Each 152.0000 4 16

**\*AN507-1032R12\***

Screw

DAS  
05  
9-89

\*\*

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST329

152

M130005

152

16x

AN507-1032R15 Purchased No

110 Each 33.0000 4 16

**\*AN507-1032R15\***

Screw

DAS  
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9-89

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Location

Loc Qty

Loc Code

ST329

33

M130018

33

16x



OCT 30 2014

REFERENCE ONLY

Qty -033	Qty -013	Part Number	Description
	X	D139-799-013	CARGO DOOR HINGE KIT
X		D139-799-033	OEM MAINTENANCE-STEP CABLE REPLACEMENT KIT
	1	D2585	MOUNTING CHANNEL
	1	D2586	DOOR LATCH
	1	D2621	LATCH PLATE
	1	D3552-23	DOOR PROP
	1	D3622-1	BALL STUD
	1	D3622-3	BALL STUD
	2	D4072-1	AIRFRAME HINGE
	2	D4072-3	AIRFRAME HINGE BACKING PLATE
	4	D4072-5	BUSHING
	2	D4073-1	DOOR HINGE
	2	D4073-3	DOOR HINGE BACKING PLATE
	1	D4074-1	BRACKET
	1	D4074-3	CHANNEL
	1	D4074-5	BACKING PLATE
	1	D4074-7	STRIKER PLATE
	1	D4519-1	RELAY BRACKET
	1	D4632-1	STRIKER PLATE
	1	D4632-2	STRIKER PLATE
	1	D4761-1	SHIM BLOCK
8		D5039-3	MASTER LINK
4		D5040-1	CHAIN
4		D5041-1	SCUFF GUARD
	1	IN4007	DIODE
	4	AN507-1032R12	SCREW
	4	AN507-1032R15	SCREW
	1	M12883-41-19	RELAY BASE
	4	M39029/92-534	SOCKET CONTACT
	1	M83536/9-024M	RELAY
	8	MS21042L08	NUT (or MS21042-08)
	32	MS21042L3	NUT (or MS21042-3)
	1	MS21042L5	NUT (or MS21042-5)
	8	MS24694-S47	SCREW
	8	MS27039-0807	SCREW
	8	MS27039-1-10	SCREW
	2	MS27039-1-14	SCREW
	8	MS27039-1-16	SCREW
	1	MS27039-1-17	SCREW
	18	NAS1149D0363J	WASHER (or AN960JD10)
	1	NAS1149D0663J	WASHER (or AN960JD616)
	12	NAS1149D0332J	WASHER (or AN960JD10L)
	8	NAS1149DN832J	WASHER (or AN960JD8)
	4	NAS1515H-5L	WASHER

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Revision: I

Date: 14.03.06

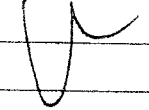
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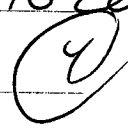
October-16-14 7:31:46 AM

**\*125441\***

Page 1

Item ID: D139-799-013 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Cargo Door Fwd Opening Fits LH or RH  
 Start Date: 9/24/14 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 10/06/14 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan:  Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	I								
100	Document Control	0.00							<i>MLJ 14-10-20</i>
<b>*100*</b>									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D139-799-013 CHG006								
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

*4X*

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